### Gasoline - Qmax 23 m<sup>3</sup>/h (100 USqpm) - Hmax 25,5 m (84 ft)



### **VAR - Self-priming centrifugal pumps**

These self-priming centrifugal pumps are for applications where the main feature is the difficulty in priming. Even with suction heights of several meters the machine quickly evacuates the air from the suction pipe and starts pumping. Additionally, thanks to the semi-open impeller, the VAR range is also suitable for pumping liquids with solids in suspension.

#### **Applications**

Both Atlas Copco and Varisco have decades of experience in designing and producing pumps. We have put those years of expertize into providing a solutions portfolio that works across multiple applications. The VAR range is packed with features that not only meet, but exceed the needs of the market. We are focused on an efficient, extremely versatile pump that is suitable for many industries, including construction, general dewatering and emergency applications, such as flood clean up.

#### **Benefits**

#### **Rapid self-priming**

Without foot valve up to a height of 7.5 m (24.5 ft)

#### **High resistance**

To abrasive liquids and turbid sandy waters

#### Semi-open impeller

Solids handling up to 20 mm (0.8")

#### **Easy maintenance**

Removable front cover for direct access to the impeller

#### **Wear plate**

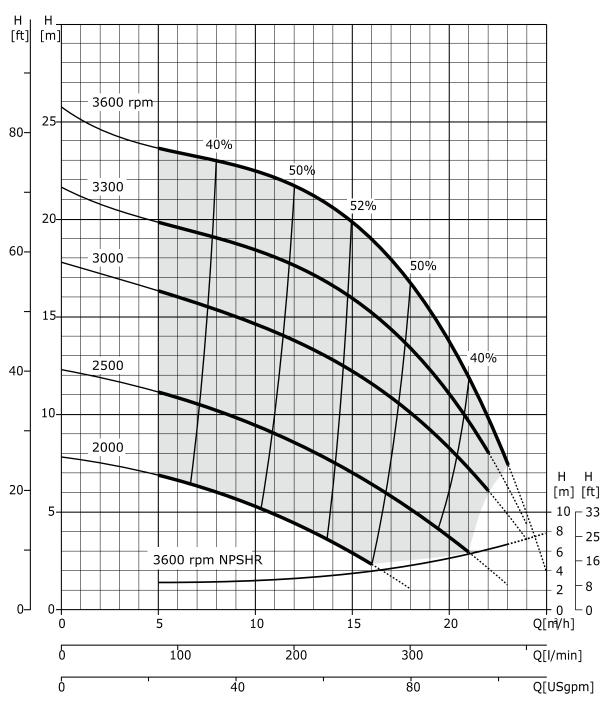
Cast iron or stainless steel (F10) wear plate, that is easily replaceable



### **Performance curves**

Test according to UNI EN ISO 9906 standard - level 2 Test liquid: clean water, density 1,000 kg/m³ Spherical solids handling: D.20 mm (0.8") Priming time: 26 s from 1,5 m (4.9 ft)
Max absorbed power: 1,7 kW - 2.3 HP (3.600 rpm)

Recommended operating range





## **Technical data**

### Pump

Model	VAR 1-110
Qmax	23 m³/h - 380 l/min (100 USgpm)
Hmax	25,5 m (84 ft)
Q max eff.	12 m³/h - 200 l/min (100 USgpm)
Eff. max	52 %
Suction port	threaded - 1 1/2" BSP
Delivery port	threaded - 1 1/2" BSP
Impeller type	Semi-Open, 3 vane
Solids handling	20 mm (0.8 ")
Material	G10
Casing	EN-GJL-200 cast iron
Impeller	EN-GJL-200 cast iron
Wear plates	EN-GJL-250 cast iron
Number of plates	1
Shaft	C45 steel
Mechanical seal	Silicon carbide / Silicon carbide
Elastomers	NBR

#### **Engines**

Engines					
Make	Honda				
Model	GX120 (HD01)				
Туре	Gasoline - aspirated				
Displacement	118 cm³ (7 in³)				
No. cylinders	1				
Cooling	Air				
Rpm type	Variable				
Standard speed	3.600 rpm				
EU emissions	N/Em				
Starting	Recoil				
Oil change interval		100 h			
Speed [rpm]	2000	2500	3000	3300	3600
Consumption [l/h]	0,7	0,8	0,8	0,9	1
Power [kW]	1,2	1,5	1,9	2	2,1
Power [HP]	1.6	2	2.5	2.7	2.8



# Arrangements

Technical data	
Material	S275JR EN 10025-2 carbon steel
Coatings	Bicomponent, average thickness of 80 μm
Color	Yellow and grey Atlas Copco (standard)
Features	Carrying frame with galvanised steel frame
Tank	2 I (0.5 USG)



Dimensions	350 x 485 x 515 mm
2	14 x 19 x 20 "
H suction port	0,21 m (0.7 ft)
Weight (HD01)	26 kg (60 lb)



Dimensions	610 x 765 x 980 mm		
	24 x 30 x 39 "		
H suction port	0,4 m (1.3 ft)		
Weight (HD01)	34 kg (70 lb)		

